

# A6

## MODULE RACKS

PLC SYSTEM  
MULTICONTROL COMPONENTS

### GENERAL INFORMATION

The module rack is a housing that is open at the front and is equipped with guide tracks (slots) in which the modules are inserted. The bus board is located at the back of the module rack along with connecting slots for modules. Inserting a module in the rack automatically makes all necessary connections.

### EXPANSION RACK

The MULTICONTROL PLC system can be expanded with an expansion rack (only with MULTI rack). Up to three additional racks can be connected to the main rack via an expansion sender / receiver. The number of available slots is expanded to 64.

### SLOTS

A module rack provides a certain number of slots for PLC modules. These slots are designated - beginning with the slot directly next to the CPU - from left to right with hexadecimal numbers. The slot description is given on the top side of the rack.

Rack	Slot	Designation
MULTI	16	0 to F
MIDI	7	1 to 7
M264	11	0 to A

The system slots for the power supply module and the CPU are provided additionally and are labeled on the legend strips with "NT/PS" or "CPU". MULTICONTROL reserves the slot between the power supply module and The CPU for an expansion sender.

### MOUNTING

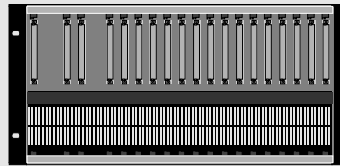
The sides of the module rack are equipped with mounting brackets. The mounting brackets are in the back (for panel mount installation). By reversing the sides, the module rack can also be installed in a mounting frame.

### INDUSTRIAL COMPUTER MODULE SLOTS

Differentiate between:

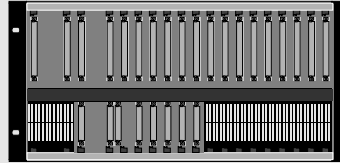
- a) Racks suitable for PLC modules
- b) Racks suitable for PLC modules and industrial computer modules

### OVERVIEW



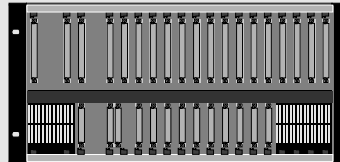
#### ECR165-0

MULTICONTROL module rack, 16 slots for application modules, system slots for power supply module, CPU and expansion sender module



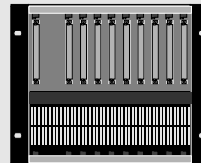
#### HCR166-0

Same as ECR165-0, with 6 application slots for the operation of B&R MAESTRO industrial computer modules



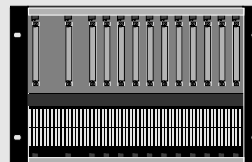
#### HCR169-0

Same as ECR165-0, with 11 application slots for the operation of B&R MAESTRO industrial computer modules



#### MDR085-1

MIDICONTROL module rack, 7 slots for application modules, system slots for power supply module and CPU



#### M2R111-0

M264 module rack, 11 slots for application modules, 5 of which are for the operation of analog I/O modules, interface modules, counter and positioning modules, system slots for power supply module and CPU

### ORDER DATA

ECR165-0	MULTICONTROL module rack, 16 slots for PLC modules
HCR166-0	MULTICONTROL module rack, 16 slots for PLC modules, 6 of which are for the operation of B&R MAESTRO industrial computer modules
HCR169-0	MULTICONTROL module rack, 16 slots for PLC modules, 11 of which are for the operation of B&R MAESTRO industrial computer modules
MDR085-1	MIDICONTROL module rack, 7 slots for PLC modules
M2R111-0	M264 module rack, 11 slots for PLC modules, 5 of which are for the operation of P modules (analog modules, interface modules, network processor NP02 etc.), 4 slots are for the operation of the PP60 parallel processor